



Service Bulletin # 096
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High Pressure Hose Routing

- Subject:** High pressure hoses rubbing on hydraulic filter and engine shrouds
- Units Affected:** All Sentar Sports and Stander RH
- Situation:** On the above models, the hoses have been wearing through the hydro filter and engine shrouds. The hoses will need to be re-routed in order to eliminate the rubbing.
- The Fix:** Add a 45 degree fitting on right port of right hydro pump and using bow tie style zip ties on hoses. Instructions are attached to this bulletin.
- Claim Procedure:** 1.5 hours allowed if work performed within the normal warranty period of the mower.

High Pressure Hydraulic Hose Re-Routing instructions

- 1) Inspect all HP hoses and hydro filter for wear. Replace hoses if worn to steel lining. Replace filter if showing signs of wear. Refer to your IPL for parts numbers.
- 2) If hoses do not need to be replaced, remove fitting on right port of right pump and install a 45 degree fitting P/N 35410046.

35410046
45 degree fitting



- 3) Use zip tie P/N 15990014 in a figure eight configuration to separate and hold high pressure hoses in place during operation.

