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High Pressure Hose Routing

Subject: High pressure hoses rubbing on hydraulic filter and engine

shrouds

Units

Affected: All Sentar Sports and Stander RH

Situation: On the above models, the hoses have been wearing through

the hydro filter and engine shrouds. The hoses will need to be

re-routed in order to eliminate the rubbing.

The Fix: Add a 45 degree fitting on right port of right hydro pump and

using bow tie style zip ties on hoses. Instructions are attached

to this bulletin.

Claim

Procedure: 1.5 hours allowed if work performed within the normal warranty

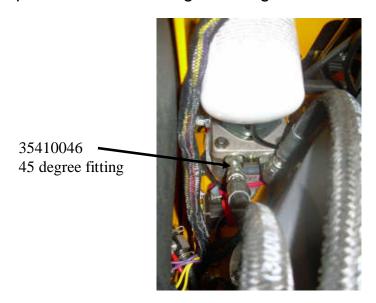
period of the mower.



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High Pressure Hydraulic Hose Re-Routing instructions

- 1) Inspect all HP hoses and hydro filter for wear. Replace hoses if worn to steel lining. Replace filter if showing signs of wear. Refer to your IPL for parts numbers.
- 2) If hoses do not need to be replaced, remove fitting on right port of right pump and install a 45 degree fitting P/N 35410046.



3) Use zip tie P/N 15990014 in a figure eight configuration to separate and hold high pressure hoses in place during operation.



