



Hydro Tank Upgrade Kits

Subject: New hydro tank kit to eliminate hydro vent cap from leaking oil.

Units

Affected: Sentar Sport, Stander RH, Small Frame Stander, Velke Hydro PG, Stander ZK and Sentar3's that are mowing uneven terrain are at risk.

Situation: In certain mowing conditions (hills, ditches), oil is leaking from the hydro tank vent cap. Mowing slight inclines should not cause the modified vent cap to leak. Any mowing in excess of a 22 degree slope will need to have the Hydro Tank Service Kit installed.

The Fix: Install upgraded hydro tank.

Model	Kit p/n's	Included in Kit	Part Description
WSRH	95420005	HYDRAULIC TANK SERVICE KIT, RH	
		93410114	HYDRO TANK, SPORT/RH
		36410006	HYDRO TANK VENT CAP
		35410060	PLUG, 3/8 PIPE
WSES	95420004	HYDRAULIC TANK SERVICE KIT, SPORT	
		93410114	HYDRO TANK, SPORT/RH
		35410061	VENT, BREATHER, 3/8" NPT, MALE
		35410060	PLUG, 3/8 PIPE
WSE 3	95420003	HYDRAULIC TANK SERVICE KIT, WSE III	
		91420006	HYDRO TANK, WSE III
		36410006	HYDRO TANK VENT CAP
		35410060	PLUG, 3/8 PIPE
SM WS & VK PG	95420002	HYDRAULIC TANK SERVICE KIT, WV AND STX	
		91420007	HYDRO TANK WELDMENT, SM. WS
		36410006	HYDRO TANK VENT CAP
		35410060	PLUG, 3/8 PIPE
WZK	95420006	HYDRAULIC TANK SERVICE KIT,WZK	
		91420012	HYDRO TANK WELDMENT, WZK
		36410006	HYDRO TANK VENT CAP
		35410060	PLUG, 3/8 PIPE

Claim

Procedure: 1.0 hour labor will be allowed per machine. File on the normal warranty claim form.