



Service Bulletin # 089

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Wheel Hub Torque

Subject: Improper Wheel Hub Torque

Units

Affected: All power products with the exception of the Velke Gear Drive.
S/N's 45000 - 47700

Situation: There is a possibility that mowers in between the above serial range may have improper wheel hub torque.

The Fix: As part of the pre-delivery inspection, the cotter keys need to be removed and a torque stick or torque wrench is needed to ensure hubs are properly torque.

- Large Frame Standers, Stander ZK, MMZ and Sentar = 160 ft. lbs
- Small Frame Standers, WSES, RH and Velke's = 140 ft. lbs

Claim

Procedure: None, part of pre-delivery inspection