



WSE Fuel Tank Retrofit Kit Replacement Instructions

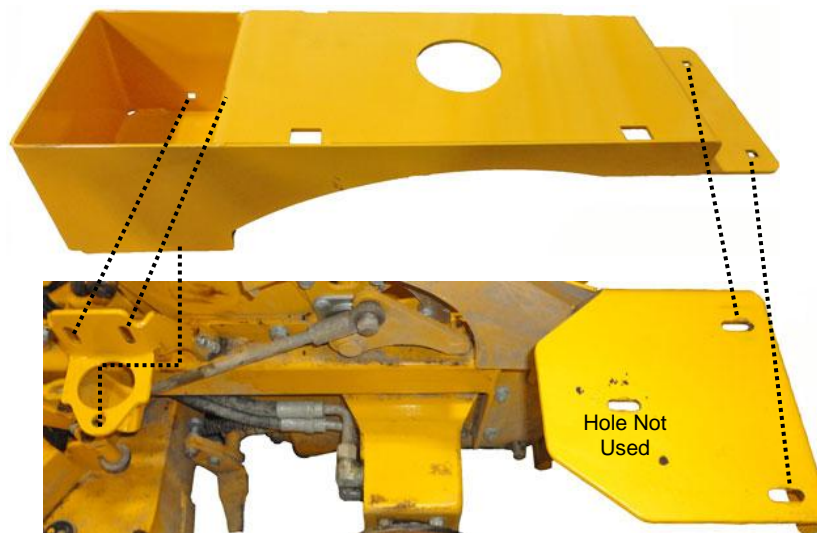
41410008 = Left Side Kit, PN 95410023
41410009 = Right Side Kit, PN 95410022

(Photos show left side installation, right side is identical)

1. Turn fuel valve to the "Off" position.
2. Remove fuel from tank and store in an approved storage container.
3. Raise and secure the rear and remove the drive tire.
4. Remove the existing fuel tank mounting bolts.



5. Remove fuel line from tank and 3-way valve, discard used hose.
6. Clean fuel tank stand surfaces. Mount new fuel tank stand using hardware included.
 - a. Loosely install tank mounting hardware until all 5 mounting bolts have been installed.
 - b. Tighten mounting nuts.

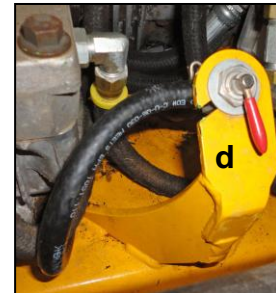
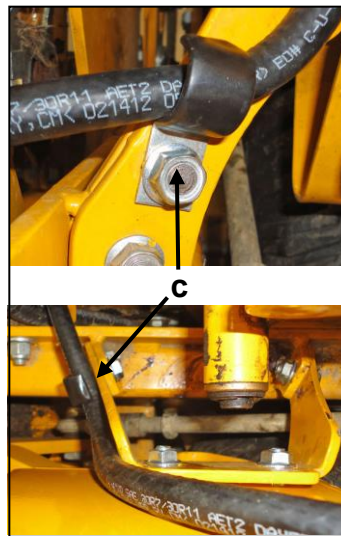
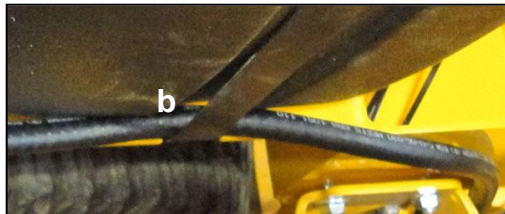
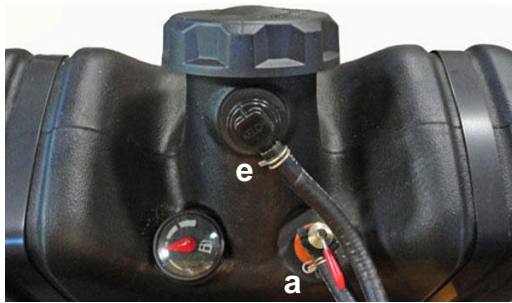


7. Install fuel tank, use straps and hardware provided. Tighten tank straps.



8. Install fuel hose provided.

- a. Connect 1/4" fuel hose to fuel valve on new tank and clamp.
- b. Feed hose thru back of tank strap.
- c. Remove front upper fuel tank bracket mounting bolt and install hose clamp.
- d. Run hose by left pump to the 3-way valve, connect hose to valve and clamp.
- e. Connect 3/16" vent hose to fuel tank vent on new tank and clamp. Route vent hose with fuel hose behind strap. The open vent end should secure behind the tank strap and should be left open ended.



9. Reinstall tire, lower Sentar, turn fuel valve to the tank replaced and check for leaks.





95410022 Tank Retrofit Kit, Right Sentar		
P/N	Description	Qty
11990059	BOLT, CARRIAGE 5/16-18 X 3/4 Z5	5
11990133	BOLT, HEX 1/4-20 X 3 Z5, TAP	2
12990006	NUT, FLANGE 1/4-20 Z5	2
12990007	NUT, FLANGE 5/16-18 Z5	5
15990002	CLIP, HALF 5/8	1
45410025	FUEL TANK ASSEMBLY, 6GAL	1
42420002	1/4" FUEL LINE, CARB, PER FT	54"
42420004	HOSE, 3/16 ID FUEL (NOT LOW PERM)	20"
43410001	HOSE CLAMP, 1/4"	3
91410048	FUEL TANK STRAP	2
93410360	TANK RETROFIT KIT WELDMENT, RIGHT, WSEIII	1

95410023 Tank Retrofit Kit, Left, Sentar		
P/N	Description	Qty
11990059	BOLT, CARRIAGE 5/16-18 X 3/4 Z5	5
11990133	BOLT, HEX 1/4-20 X 3 Z5, TAP	2
12990006	NUT, FLANGE 1/4-20 Z5	2
12990007	NUT, FLANGE 5/16-18 Z5	5
15990002	CLIP, HALF 5/8	1
45410025	FUEL TANK ASSEMBLY, 6GAL	1
42420002	1/4" FUEL LINE, CARB, PER FT	54"
42420004	HOSE, 3/16 ID FUEL (NOT LOW PERM)	20"
43410001	HOSE CLAMP, 1/4"	3
91410048	FUEL TANK STRAP	2
93410361	TANK RETROFIT KIT WELDMENT, LEFT, WSEIII	1